## Claims

- 1. A coating composition comprising
  - at least one α-(1'-hydroxyalkyl)acrylate (A) and
- 5 at least one photoinitiator (P).
  - 2. The coating composition according to claim 1, further comprising
    - at least one reactive diluent and/or
    - at least one polyfunctional polymerizable compound.

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- 3. The coating composition according to claim 1 or 2, further comprising
  - at least one compound (B) containing at least one hydroxy (-OH)-reactive group.
- 15 4. A method of coating substrates, wherein a coating composition according to any one of claims 1 to 3 is used.
  - 5. A substrate coated with a coating composition according to any one of claims 1 to 3.

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6. A compound of the formula (V),

$$R^7$$
  $O$   $R^6$   $O$   $R^5$   $O$   $R^5$   $R^3$   $R^5$ 

(V)

in which

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 $R^2$  and  $R^3$  independently of one another are  $C_1$ – $C_{18}$  alkyl,  $C_2$ – $C_{18}$  alkyl optionally interrupted by one or more oxygen and/or sulfur atoms and/or one or more substituted or unsubstituted imino groups,  $C_2$ – $C_{18}$  alkenyl,  $C_6$ – $C_{12}$  aryl,  $C_5$ – $C_{12}$  cycloalkyl or a five- to six-membered oxygen-, nitrogen- and/or sulfur-containing heterocycle, it being possible for each of the stated radicals to be substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles,

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R<sup>2</sup> and/or R<sup>3</sup> are/is additionally hydrogen, C<sub>1</sub>-C<sub>18</sub> alkoxy optionally substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles, or −COOR<sup>4</sup>,

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R<sup>2</sup> may additionally together with R<sup>1</sup> form a ring, in which case R<sup>2</sup> can be a carbonyl group, so that the group COOR<sup>1</sup> and R<sup>2</sup> together form an acid anhydride group –(CO)-O-(CO)-,

- R<sup>4</sup> is C<sub>1</sub>–C<sub>18</sub> alkyl, C<sub>2</sub>–C<sub>18</sub> alkyl optionally interrupted by one or more oxygen and/or sulfur atoms and/or one or more substituted or unsubstituted imino groups, C<sub>2</sub>–C<sub>18</sub> alkenyl, C<sub>6</sub>–C<sub>12</sub> aryl, C<sub>5</sub>–C<sub>12</sub> cycloalkyl or a five- to six-membered oxygen-, nitrogen- and/or sulfur-containing heterocycle, it being possible for each of the stated radicals to be substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles,
- R<sup>5</sup> and R<sup>6</sup> independently of one another are hydrogen, C<sub>1</sub>–C<sub>18</sub> alkyl, C<sub>2</sub>–C<sub>18</sub> alkyl optionally interrupted by one or more oxygen and/or sulfur atoms and/or one or more substituted or unsubstituted imino groups, C<sub>2</sub>–C<sub>18</sub> alkenyl, C<sub>6</sub>–C<sub>12</sub> aryl, C<sub>5</sub>–C<sub>12</sub> cycloalkyl or a five- to six-membered oxygen-, nitrogen- and/or sulfur-containing heterocycle, it being possible for each of the stated radicals to be substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles, or may together form a ring,
- 20 n is a positive integer from 3 to 10, and
  - $R^7$  is an n-valent organic radical having 1 to 50 carbon atoms which can be unsubstituted or substituted by halogen,  $C_1$ - $C_8$  alkyl,  $C_2$ - $C_8$  alkenyl, carboxyl, carboxy- $C_1$ - $C_8$  alkyl,  $C_1$ - $C_2$ 0 acyl,  $C_1$ - $C_8$  alkoxy,  $C_6$ - $C_{12}$  aryl, hydroxyl or hydroxy-substituted  $C_1$ - $C_8$  alkyl and/or can contain one or more –(CO)-, -O(CO)O-, -(NH)(CO)O-, -O(CO)(NH)-, -O(CO)- or -(CO)O- groups.
  - 7. The compound according to claim 6, wherein n is 3 or 4 and
- 30 R<sup>7</sup> is derived from an n-hydric alcohol by removing n hydroxyl groups,

the n-hydric alcohol being trimethylolpropane, pentaerythritol or a singly to virgintuply ethoxylated trimethylolpropane.

35 8. A process for preparing a compound of the formula (V)

$$R^{7} \longrightarrow R^{2} \longrightarrow R^{3} \longrightarrow R^{5} \longrightarrow R^{7} \longrightarrow R^{6} \longrightarrow R^{5} \longrightarrow R^{7} \longrightarrow R^{6} \longrightarrow R^{5} \longrightarrow R^{7} \longrightarrow R^{7$$

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as defined in claim 6, it being possible for n to be additionally 2, wherein the compound (II) is an aldehyde  $R^5$ -CHO and is used in free form so that in formals of the formula  $(R^5$ -CHO)<sub>w</sub> in which w is a positive integer, w is  $\leq 20$ .

- The use of α-(1'-hydroxyalkyl)acrylates in coating compositions for dual-cure applications.
  - 10. The use of compounds of the formula (V) as defined in claim 8 or (VII)

$$R^{1}OOC$$
 $R^{8}$ 
 $COOR^{1}$ 
 $R^{2}$ 
 $R^{3}$ 
 $R^{3}$ 
 $R^{2}$ 

10 (VII)

in which R2 and R3 are as defined in claim 6,

R<sup>1</sup> is C<sub>1</sub>–C<sub>18</sub> alkyl, C<sub>2</sub>–C<sub>18</sub> alkyl optionally interrupted by one or more oxygen and/or sulfur atoms and/or one or more substituted or unsubstituted imino groups, C<sub>2</sub>–C<sub>18</sub> alkenyl, C<sub>6</sub>–C<sub>12</sub> aryl, C<sub>5</sub>–C<sub>12</sub> cycloalkyl or a five- to six-membered oxygen-, nitrogen- and/or sulfur-containing heterocycle, it being possible for each of the stated radicals to be substituted by aryl, alkyl, aryloxy, alkyloxy, heteroatoms and/or heterocycles, and

 $R^8$  is unsubstituted or halogen-,  $C_1$ - $C_8$  alkyl-,  $C_2$ - $C_8$  alkenyl-, carboxyl-, carboxy- $C_1$ - $C_8$  alkyl-,  $C_1$ - $C_2$ 0 acyl-,  $C_1$ - $C_8$  alkoxy-,  $C_6$ - $C_{12}$  aryl-, hydroxyl- or hydroxy-substituted  $C_1$ - $C_8$  alkyl-substituted  $C_6$ - $C_{12}$  arylene,  $C_3$ - $C_{12}$  cycloalkylene or  $C_1$ - $C_{20}$  alkylene or is  $C_2$ - $C_{20}$  alkylene interrupted by one or more oxygen and/or sulfur atoms and/or one or more substituted or unsubstituted imino groups and/or by one or more –(CO)-, -O(CO)O-, -(NH)(CO)O-, -O(CO)(NH)-, -O(CO)- or -(CO)O- groups or is a single bond

in radiation curing.